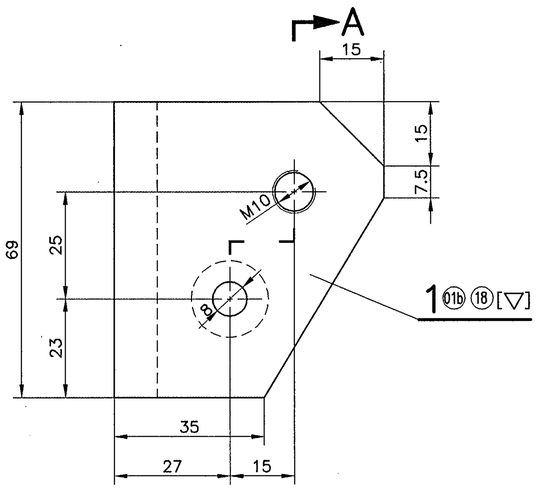
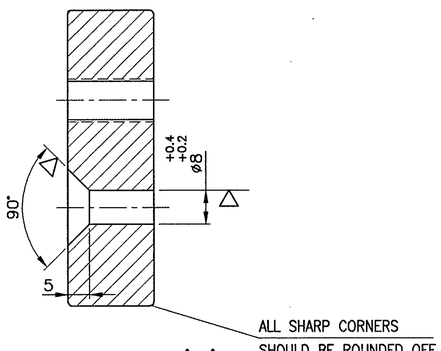
DMU/DPC$_5$-0-3-510 M1

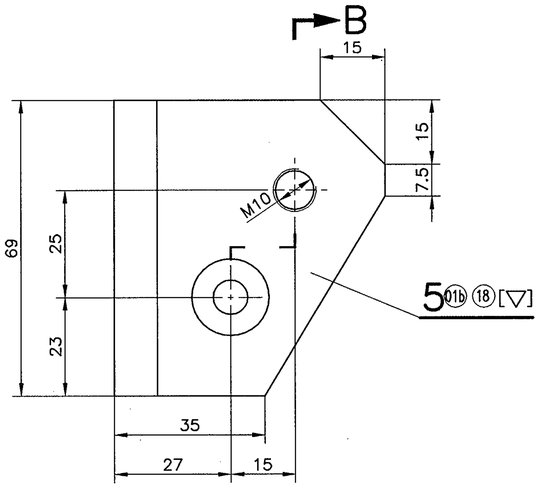
ROUGH MACHINED	01 ROUGH CLEANED	ALTERATIONS
FINISH MACHINED	18 CHAMFERED	a 05/2005
FINE FINISH MACHINED	01b BURRS REMOVED	ITEM-5 ADDED. QTY. FOR ITEM-1 ALTD. FROM 8 TO 4.
		SSE/D AME/D

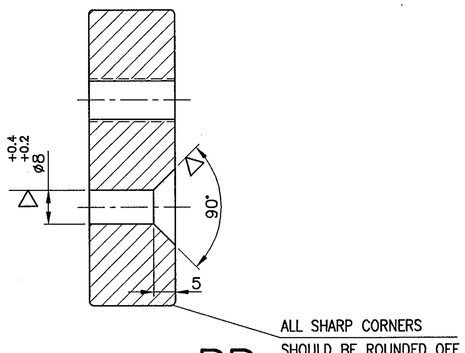
REV.	DATE	CHANGES	BY/APP
X2 M1	19 05 11	ICF LATEST DRG. RELEASED ECN.NO.90600556	N.R N.S.C



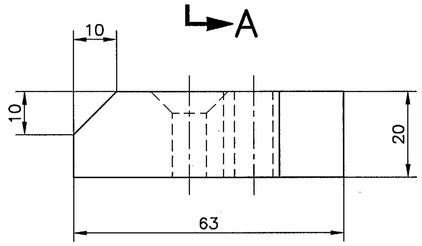


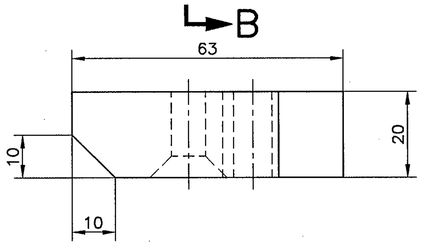
SECTION–AA

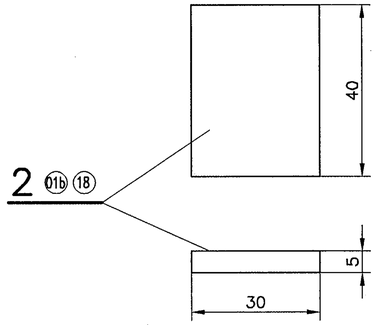


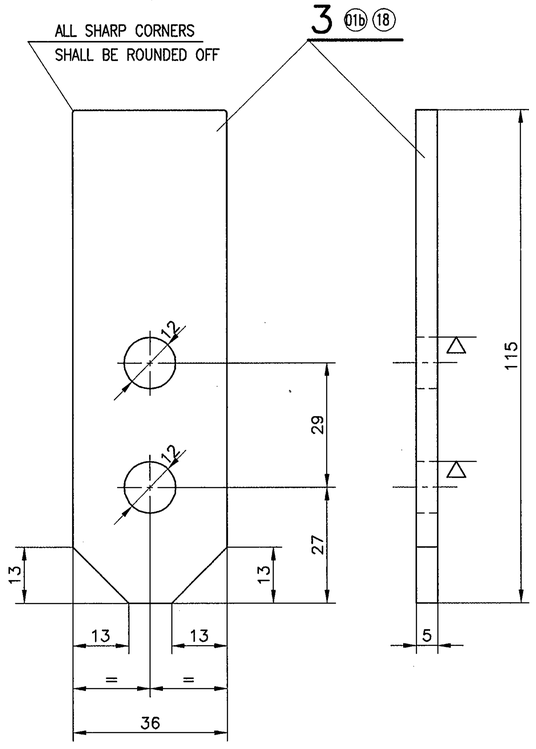


SECTION–BB

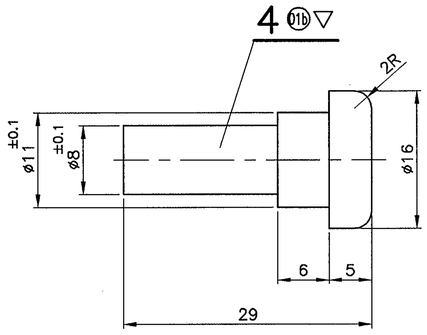








▲ ALL TYPE OF 20.32 t BOGIES



NOTE

1. FOR UNTOLERANCED DIMENSIONS REFER DRG.NO.ICF/STD-9-0-001
2. FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND APPLIED WITH TWO COATS OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074/92 TO A DFT OF MINIMUM 35 MICRONS WITH SMOOTH & MATT FINISH. THREADED PORTIONS SHALL BE TREATED WITH RUST PREVENTION OIL.

NO.OFF	DESCRIPTION & DIMENSIONS	ITEM	REF. DRG.	MAT.& SPEC	WEIGHT/UNIT	REMARKS
4	BASE PLATE 20x63x69	5	E 250 C	IS:2062-~~9906~~ Fe 410 WC	0.515 kg	R108201020
8	PIN ø16x29	4	E 250 A	IS:2062-~~9906~~ Fe 410 WA	0.019 kg	C100108016
8	PLATE 5x36x115	3		IRS M41-97	0.147 kg	R101501005
8	STOPPER 5x30x40	2		IRS M41-97	0.047 kg	R101501005
4	BASE PLATE 20x63x69	1	E 250 C	IS:2062-~~9906~~ Fe 410 WC	0.515 kg	C100101020

IV III II I PER COACH

GROUP: BOGIE FRAME ARRANGEMENT (0-3)

DETAILS FOR STOPPER ASSY. FOR PIN (ON HEAD STOCK)

CAD FILE: C:\MD-CAD\199\0-3\510-SA00.DWG

SUPERSEDED BY

SUPERSEDES DMU/DPC5-0-3-510 ALT.NIL/NIL

SCALE 1:1 | SSE/D | CHD | CAD | DRN | ALT. a

DMU/DPC5-0-3-509 ASSEMBLY DRAWINGS

ALT.	DATE OF LATEST ALTN	DATE OF FIRST ISSUE	Dy.CME/D	AME/D
▲	19.5.05	25.09.2004		

DATA CODE NO. 199

INDIAN RAILWAY STANDARDS

SHEET 1 OF 1

INTEGRAL COACH FACTORY CHENNAI – 600 038 M1

DMU/DPC$_5$-0-3-510

FORM IR A2 600x420